
KIT PART NUMBER 4273105
INSTRUCTIONS FOR INSTALLING A FIELD UPGRADE KIT IN A
FOODKING MERCHANDISER

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

This kit contains the following :

PART NUMBER	DESCRIPTION	QUANTITY
4270025	LABEL - LOCATE FOOD HERE	1
4273056	STRIP ASSEMBLY - DOOR GASKET - HORIZONTAL	1
4273102	SPACER ASSEMBLY - DOOR GASKET - HORIZONTAL	1
4273104	EXTRUSION COVER ASSEMBLY	8
4273119	GASKET "P" SILICONE W/ADHESIVE BACK	47.625"
4312124	TAPE - FLOCKED - .25" WIDE	86.5"

Part I. Install door seal strips (see figure 1):

1. Apply the horizontal door gasket spacer assembly (4273102) to the cabinet, below the thermal break. Be sure the top edge of the spacer assembly is aligned with the bottom of the black plastic thermal break and the right edge is aligned with the vertical metallic strip.
2. Apply one metallic strip assembly (4273056) to the horizontal door gasket spacer assembly (4273102), below the bottom metallic strip assembly applied in step 5, as shown. Be sure the top edge of the strip is aligned with the bottom of the black plastic thermal break and bottom metallic strip assembly and the right edge.

Part II. Install new extrusion cover assemblies (see figure 2):

1. Remove any decals and foreign material from the metal extrusions between the vend door as shown. It is very important that there be an airtight seal between the extrusion and the extrusion cover.
2. Make sure the extrusions are at room temperature. Using isopropyl alcohol, thoroughly clean and dry the surface of the extrusions.

IMPORTANT

Be sure the extrusions are clean, dry, and at room temperature before continuing.

3. Peel the backing from the double-sided tape on the back of the extrusion cover assemblies.
4. Align an extrusion assembly with the right side of a metal extrusion, and centered from top to bottom.

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5. Firmly press the extrusion cover over the extrusion to secure it in place.
 6. Repeat this step for all remaining extrusions.
 7. Apply the “LOCATE FOOD HERE” decals to the extrusion covers as shown.

BEFORE BEGINNING PARTS III AND IV PERFORM THE FOLLOWING:

1. Disconnect all electrical connections from the inner door and mark for identification.

NOTE

Removing the inner door is optional, but is recommended to facilitate ease of assembly.

2. Remove the inner door from the cabinet and place it, facing up, on a level surface.

Part III. Prepare to Install Flocked Tape (see figures 3 and 4):

1. Remove the sensor cover assembly from the inner door solenoid cover. Do not discard.
2. Remove the inner door solenoid cover. Do not discard.
3. Remove the solenoid mounting plate with solenoid and bracket assemblies attached. Do not discard.
4. Remove the holder plate lock tab and the push on retainers (2). Do not discard.
5. Remove the tray shields, vend door tracks, vend doors, price tag retainers and the door stop and price holders.

Part IV. Install Flocked Tape and “P” Gasket (see figure 5):

1. Peel the backing from the flocked tape and install vertically on the inner door, flush with the inner door opening from the top vend door track to the bottom vend door track, on both vertical inside surfaces.
2. Reinstall the parts removed in part III in reverse order.
3. On the inner door, seal between the top of the top vend door track and the inner door with silicone sealant. Also, seal between the bottom of the bottom vend door track and the inner door with silicone sealant.
4. Peel the backing from the "P" gasket and install on the vertical length of the cold food door gasket on the hinge side as shown.

AFTER COMPLETING PARTS III AND IV PERFORM THE FOLLOWING:

1. Reinstall the inner door on the cabinet. Insure that the door is hung properly by performing the following: loosen the hinge screws and push the door towards the food compartment. While holding the door in, tighten the hinge screws.
2. Reconnect all electrical connections disconnected from the inner door.

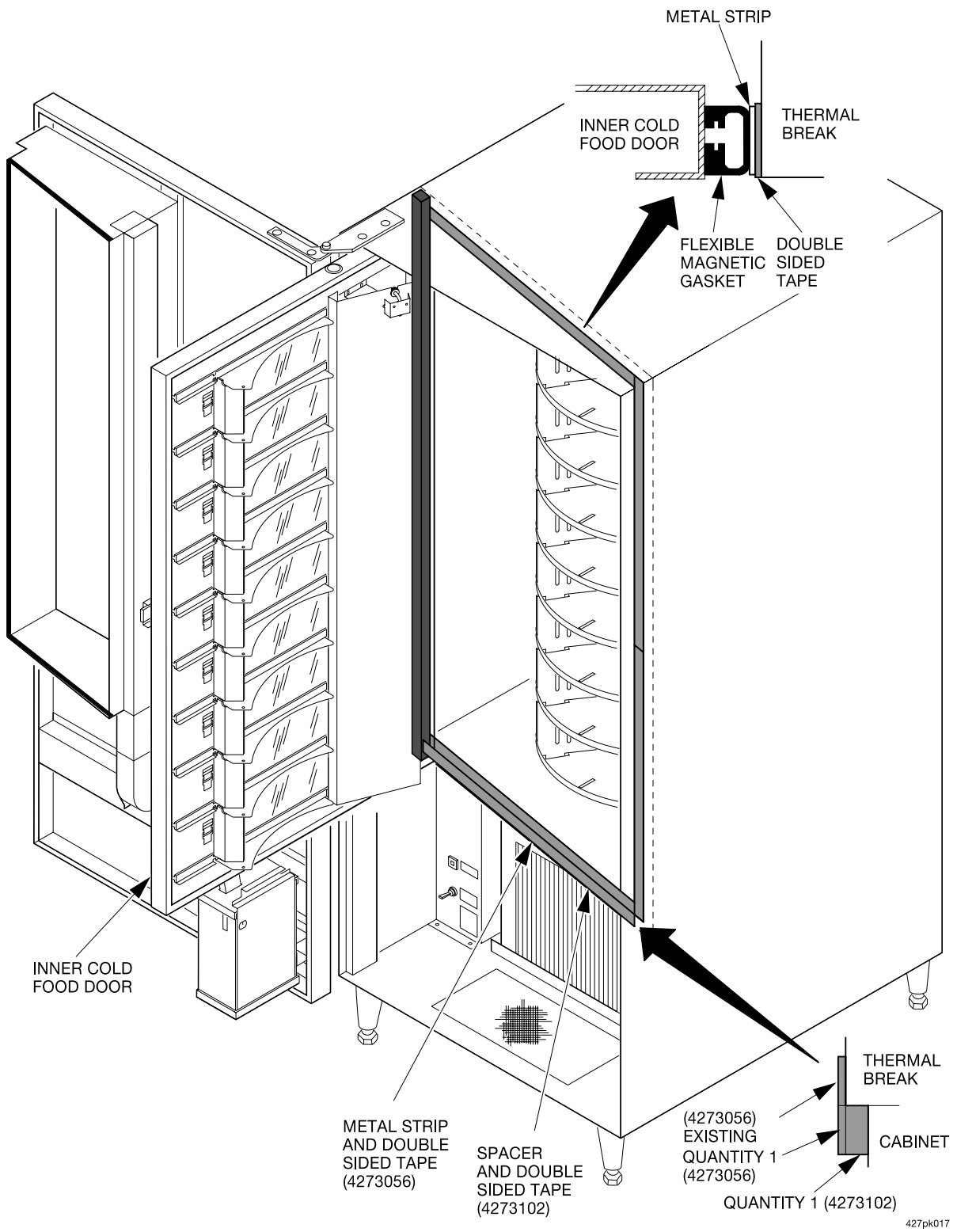
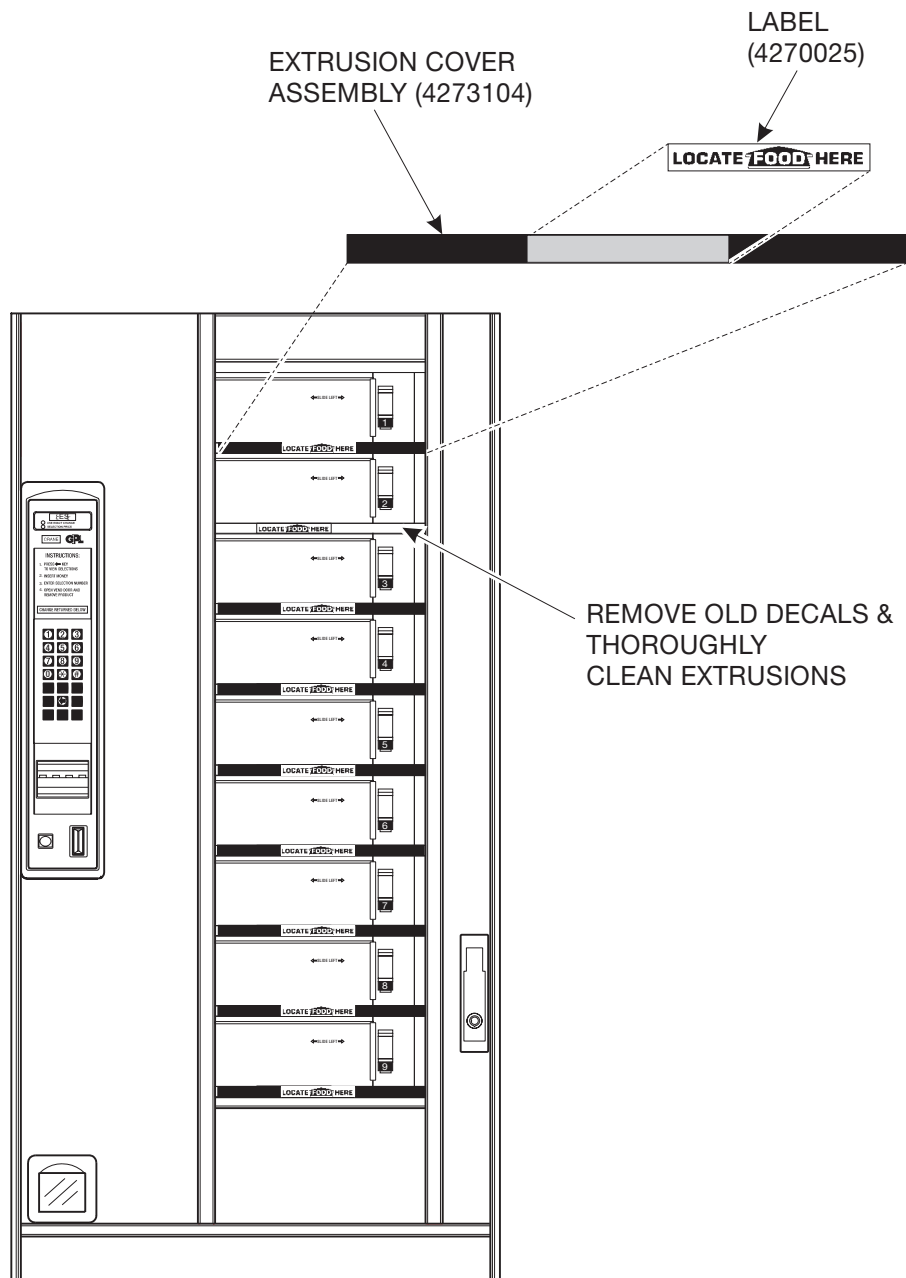


Figure 1



427pk016

Figure 2

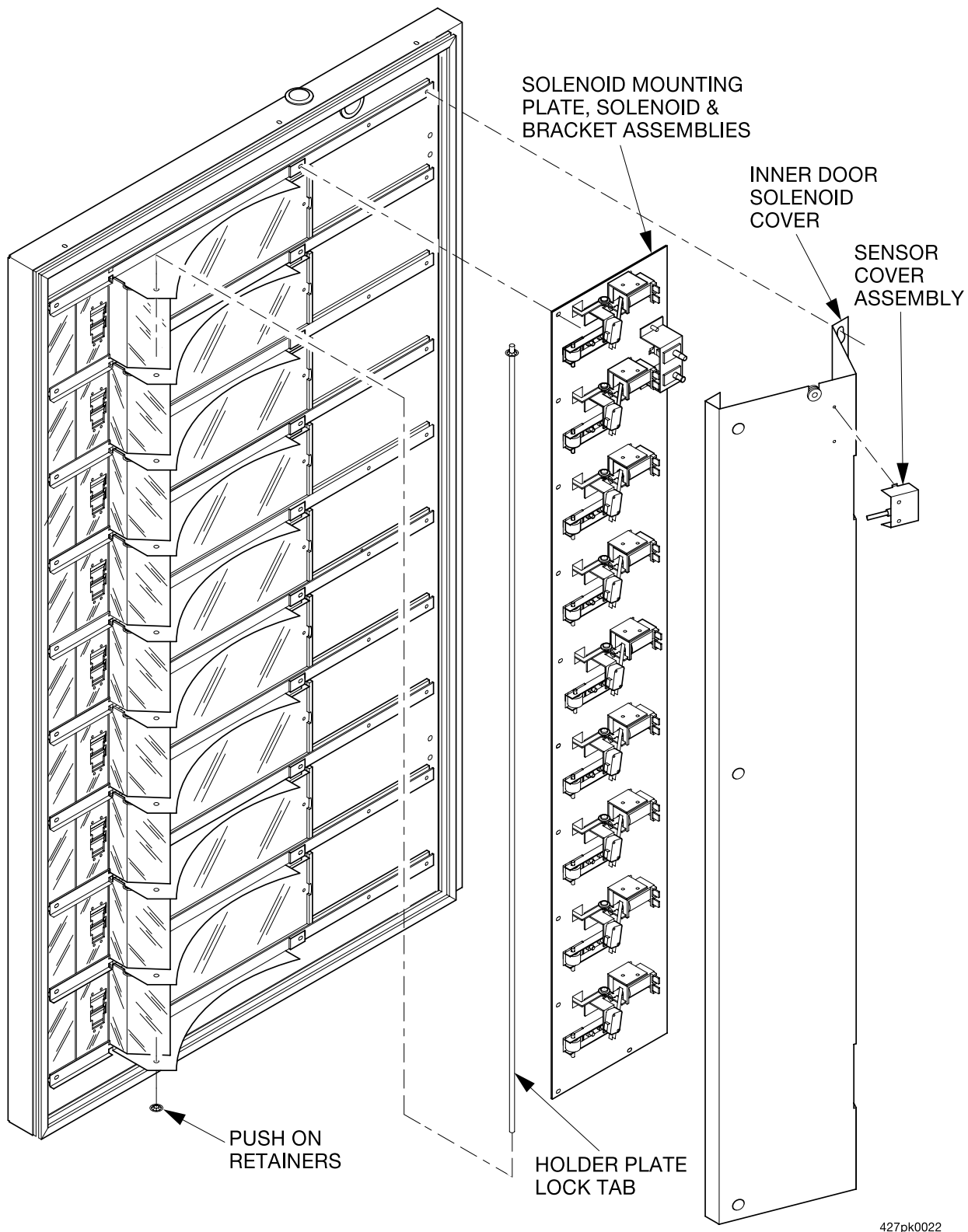


Figure 3

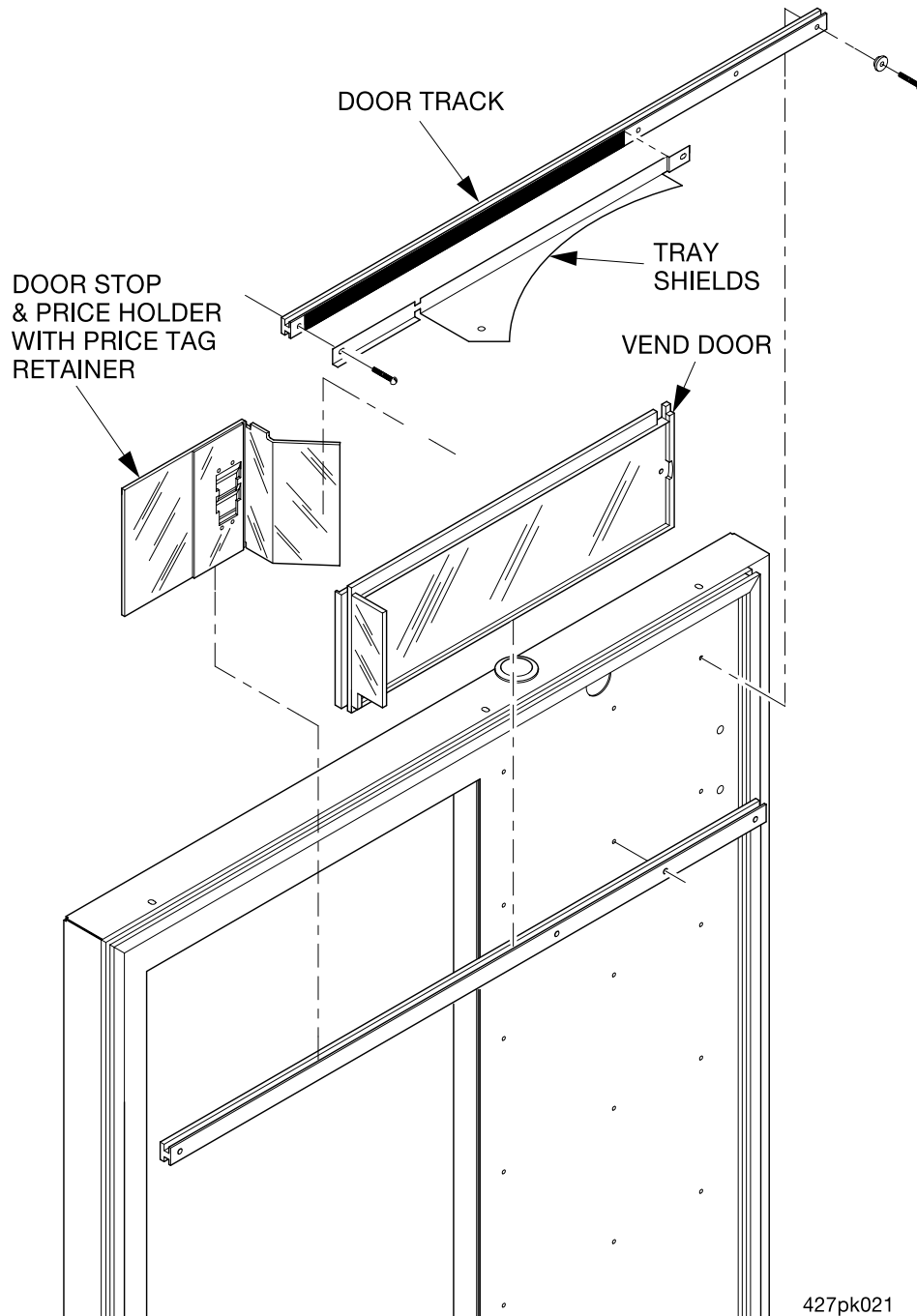
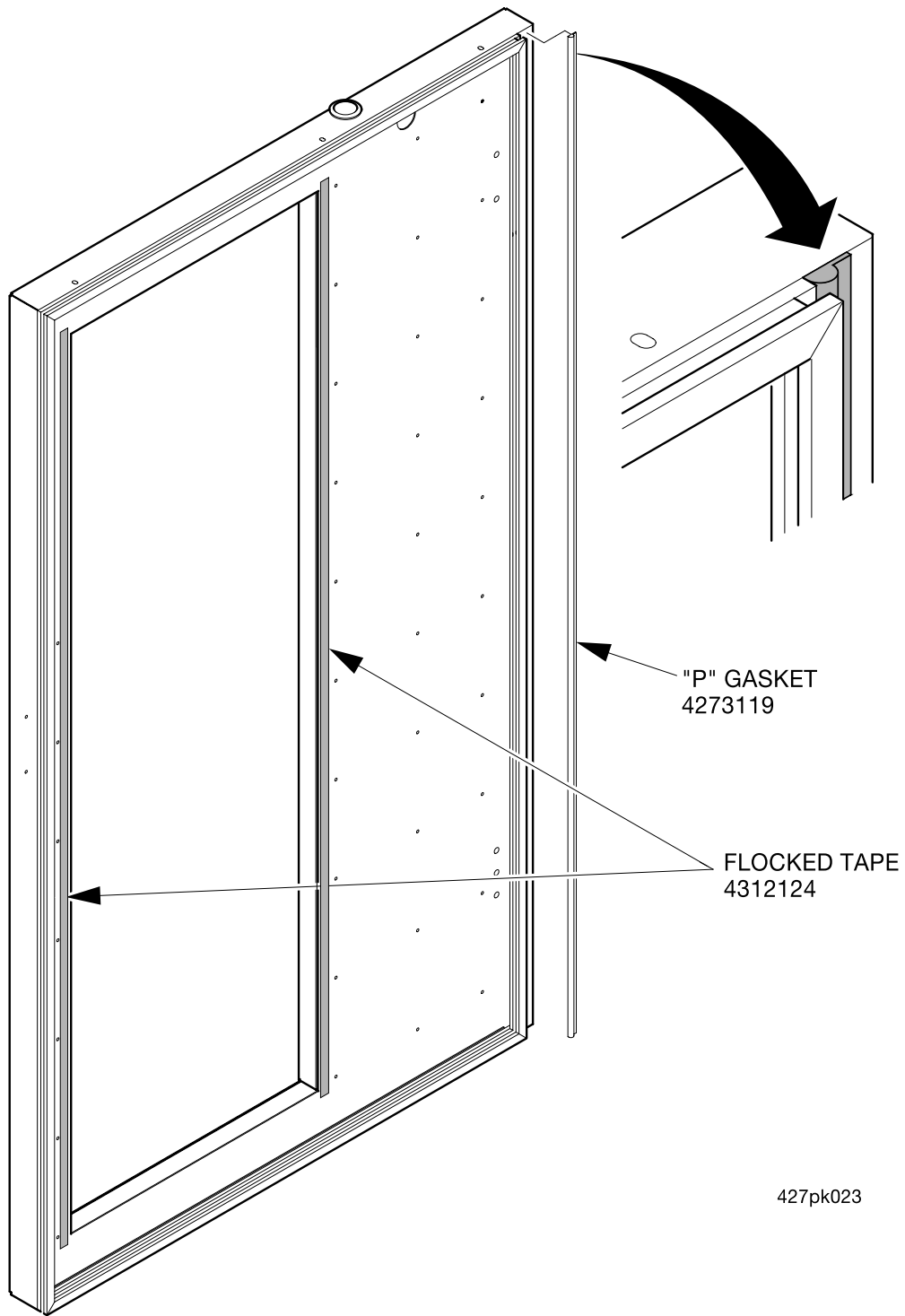


Figure 4



427pk023

Figure 5